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Bennets Gate, Hemel, Hempstead CW7 8EW (GB). **BE-
VAN, David** [GB/GB]; 28 Colingtree Avenue, Winsford,
Cheshire CW7 3UH (GB).

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(74) Agent: **FRANK B. DEHN & CO.**; 179 Queen Victoria
Street, London EC4V 4EL (GB).

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(71) Applicant (*for all designated States except US*): **ARX
LIMITED** [GB/GB]; Unit 6, Beaumont Works, Hedley
Road, St. Albans, Herts AL1 5LU (GB).

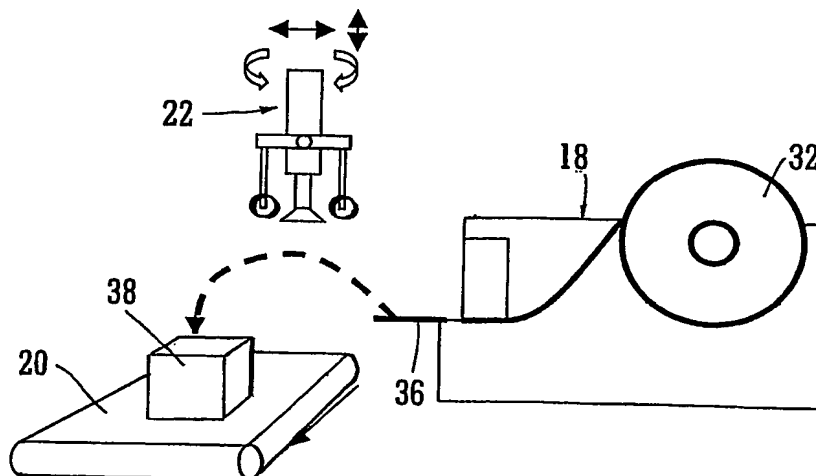
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(72) Inventors; and

(75) Inventors/Applicants (*for US only*): **KATRITZKY,
Rupert** [GB/GB]; 6 Westbere Road, London NW2 3SR
(GB). **SIMCOX, Tom** [GB/GB]; 55 Bassett Road, Lon-
don W10 6JR (GB). **HASENFRATZ, Luc** [FR/GB]; 10

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(54) Title: AUTOMATED DISPENSING SYSTEM



(57) Abstract: An automated pharmaceutical dispensing system comprises a retrieval subsystem (4) for selecting and retrieving a pharmaceutical pack (38). The retrieval subsystem (4) is arranged to deliver the pack (38) to a labelling station (6). The labelling station (6) comprises a label printer (18) arranged to print a label (36) comprising information specific to a patient for whom said pharmaceutical pack (38) is intended and a label applicator subsystem (22) for applying the label (36) to the pack (38). The system further comprises a delivery subsystem (8) for delivering the pack from the labelling station to a user-accessible point. The label applicator can apply the label (36) in a way determined by a dimension of the pack (38) - e.g. at a predetermined position, predetermined orientation or across two discrete planes of the pack (38).



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